

Receiving Report

Date: 14/5/21

Batch No: 1129237

Supplier: THY

Dart P/O: 24191

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection OK 14/05/21 N/A ☒
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
	<u>UWR P2 B2V P2 N B.0</u>						

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

14/05/21
[Signature]

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr.Type	Line Nbr/ Insp	Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Rev Date/ Recv Emp	Rev Qty (PO U/M)	Cost Per Unit/ Rev Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd												
PO24191	1			M304R0.375	f	5/19/2014	5/21/2014	60.0000	\$0.79	0.0000	0	\$47.22
CAD	No			304 ROUND BAR 0.375	f	60.0000	DESJ02		\$47.22	0.0000	0	
				m129237								
	2			M303R0.500	f	5/19/2014	5/21/2014	36.0000	\$1.34	0.0000	0	\$48.39
	No			303 Round Bar 0.500"	f	36.0000	DESJ02		\$48.39	0.0000	0	
				m129237								
	3			M303R0.750	f	5/19/2014	5/21/2014	96.0000	\$3.02	0.0000	0	\$289.85
	No			303 Round Bar 0.750"	f	96.0000	DESJ02		\$289.85	0.0000	0	
				m129237								
	5			M303B1.000X03.000	f	5/19/2014	5/21/2014	12.0000	\$42.73	0.0000	0	\$512.77
	No			303 BAR 1" X 3'	f	12.0000	DESJ02		\$512.77	0.0000	0	
				m129237								
	6			M7075T6B0.750X2.5 fl 00	f	5/19/2014	5/21/2014	24.0000	\$12.55	0.0000	0	\$301.09
	No			7075-T6 BAR 0.750" X 2.500"	f	24.0000	DESJ02		\$301.09	0.0000	0	
				m129237								
	7			M7075T6B1.750X02.250	f	5/19/2014	5/21/2014	12.0000	\$24.71	0.0000	0	\$296.53
	No			7075-T6 BAR 1.750" X 2.250"	f	12.0000	DESJ02		\$296.53	0.0000	0	
				m129237								
Total Received Quantity: 240.0000												
Total Qty to Inspect (PO U/M): 0.0000												
Total Reject Quantity: 0.0000												
Total Receipt Value: \$1,495.85												
Total Balance Due Quantity: 0.0000												

B I L L O F L A D I N G

No: PEC 877984

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 16May14 at 17:13 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

TOTAL 1 BDL, 2 TUBES GW. 269 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 ***** TEL. 800-926-2600 *****

 * WE STOCK STAINLESS STEEL *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/GST# 14017227001 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G

No: PEC 877649

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 15May14 at 10:43 From PFW
Probill

Via VIM TRANSFER

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-682262- 1 Your PO # 24147
STAINLESS STEEL ROUND BAR 304L

.375" DIA X 144.0000"

Heat Number
30187

Tag No
292770

Quantity
60 FT

PCS
5

Wt LBS
24

2) Our Order PEC-682262- 2 Your PO # 24147
STAINLESS STEEL ROUND BAR 303 STAINLESS

.50" DIA X 144.0000"

Heat Number
31452

Tag No
292867

Quantity
36 FT

PCS
3

Wt LBS
25

3) Our Order PEC-682262- 3 Your PO # 24147
STAINLESS STEEL ROUND BAR 303 STAINLESS

.750" DIA X 144.0000"

Heat Number
L1N1

Tag No
292771

Quantity
96 FT

PCS
8

Wt LBS
145

TOTAL: Tags 3 PCS 16 LBS 194

Heat Number
30187
31452
L1N1

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

T/C/ECT 140223004 T0001 TBS/EST-TVH/HST # 140223034 RT0001

B I L L O F L A D I N G

No: PEC 877649

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 15May14 at 10:43 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 2 BDLS GW. 233 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVQ/GST# 1017227091 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Buyer/Purchaser/Clien:
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Manufactur/Usine producteur

Avviso di Spedizione: D-V113015284
Lieferanzge/Packing Instr.L.

Ordine nr: 85180 STOCK POMPTON
Bestell/Vorder/Commande

Tipo di Elaborazione: E+AOD
Erzelmungserf/Milling process/Mode d'elaboration

Certificato nr: MEST350685/2013/
Prüfung/Test/Essai

Conferma ordine nr: E13001618
Werkz/Our Order/Ref. n.

Marchio di Fabbrica:
Zeichen des Unternehmens
Trade mark
Sigla de firma productora



Funzione del Collaudatore:
Riempiti das Werkzachschrift/Antrag
Inspector's stamp/Pointon de l'inspecteur



Stato di fornitura: Hot rolled - Annealed Cold Drawn
Lieferzustand/Delivery state/Etat de livraison

Specifiche:
Auforderungen / Requirante / Esigences
VSI 0 303 A,CF
AMS 5640 U TYPE1 A
ASTM A320 2011A B8F (1)
MIL-S-862 B/1 303

AISI 303
ASME-SA320 2010 B8F (0)
ASTM A370 2012A
QQ-S-764 B/2 303 A

AMS 5640 U S30300 A
ASTM A314-2008 S30300
ASTM A582 2012 S30300 A

(0) SEC.II PT.A 2010 EDITION ADD. 2011A
(1) Chemical analysis only.

(0) Chemical analysis only.

Qualità: 303
Werkstoff/Grade/Qualite

Marca: AU188Z/P
Markenbezeichnung
Brand/Usine

Tolleranza: ASTM A484-11
Toleranz/Tolerance/Tolérance

Punzonatura: 303
Kornzeichnung/Marking/Markings

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Description du produit	Dimensioni - In Abmessungen Dimensions Dimension	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0070	Flat	3,0000 x 1,0000	147 / 147	259943		2.506	234105460

TEST ALLO STATO DI FORNITURA

Test on delivery condition - Prüfung auf Lieferbedingung - test a l'etat de livraison - Prueba sobre el material así como entregado										
TEST	Provetta/Probando Specimen/Especimen Lieg. Dim. Probe Vekt Dim. Probes Lieg. dim. probe mm	Temperatura Temperatur Temperature Temperatura °F	Profil. Biegel. Profilage Lecture Expérience °	Snervamento Bruchgrenze Yield Stress Ultima elasticità Rp 0,2% k.s.l.	Snervamento Bruchgrenze Yield Stress Ultima elasticità Rp 0,2% k.s.l.	Resistenza Zugfestigkeit Tensile strength Resistencia a tracción Rm k.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Bruchdehnung Elongation Striction RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureza HB
Valori richiesti 1 Anforderung an Lieferbedingung Valeurs demandées		min max								140 255
A	12,5	68	L	80		109	32	54		251

TEST	min	max
A	Grain size for ASTM E112	5

1) L=longitudinal, T=transversal, C=tangential

Mechanical properties according to ASTM A370.

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata Heat Schmelze/Heat	min - max 0,150	1,00	1,50 2,00	17,00 19,00	0,60	1,00	8,00 10,00	0,25 0,35	0,100	0,25 0,35	0,400	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %				
259943	0,041	0,33	1,64	17,37	0,33	0,39	8,05	0,133	0,030	0,32	0,003				

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940°F for 1 h/water.
Micro and macro etch test: OK
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die geforderten Anforderungen sind erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conformément aux exigences

Controllo antimescolanza: OK
Verwechslungsfreiheit: gesichert/analytisch durchgeföhrt
Antimixing testing performed: OK
Controllo antimescolanza: OK

Controllo visivo e dimensionale: soddisfa le esigenze
Beisichtigung und Ausmessung ohne Beanstandung
Visual inspection and dimensional check/satisfactory
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified for Pressure Equipment Directive [97/23/EC] Annex 1, s., 4.3 by TUEV and LLOYD'S

Vicenza, 22/05/13 VCC000 (1/ed. MOE2)	Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403152722

CstAr

CstOr 258322

Wgt.: 124 LB

Date 05/14/2014

John R. Zambetti

Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY DNV GL REGISTRATION

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Destinatario/Purchaser/Client:
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Hersteller/Usine producer

Stato di fornitura: Hot rolled - Annealed Cold Drawn
Lieferzustand/Delivery state/Etat de livraison

Avviso di Spedizione: D-VI13015284
Lieferanzugabe/Packing list/VBL

Ordine nr: 35180 STOCK POMPTON
Bestell/Vour order/Commande

Tipo di Elaborazione: E+AOD
Erzeugnisbezeichnung/Working process/Mode d'elaboration

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004) , 3.1

Certificato nr: MEST350685/2013/
Prüfung/Test/Essai

Conferma ordine nr: EI13001618
Werk/Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Markenwerkes
Trade mark
Sigle de l'usine productrice



Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Pointon de l'essayeur



Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 22/05/13 VCC0008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werksachverständige / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 2 di 2
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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403152722

CstAr

CstOr 258322

Wgt.: 124 LB

Date 05/14/2014

John R. Zambetti

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400215135-10		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR03206-60.5		PRODUCT DESCRIPTION: Sawed Plate
KAISER ORDER NUMBER: 1169391	LINE ITEM: 1	SHIP DATE: 04/17/2014	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 6770 LB	QUANTITY: 10 PCS EST.	B/L NUMBER: 2047408	GAUGE: 0.7500 IN	WIDTH: 60.500 IN	LENGTH: 144.500 IN
SHIP TO: COPPER & BRASS 1015 SAINT JEROME ST. MISHAWAKA, IN 46544 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1765582: LOT 678572A9: 2 pieces
MHU 1773655: LOT 661489A5: 5 pieces
MHU 1773657: LOT 661489A5: 3 pieces

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ASTM B 209/Rev10

Test Code: 1512

Test Results:

LOT: 661489A5 CAST: 614 DROP: 07 INGOT: 3

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	83.1 : 83.5 (573 : 576)	73.6 : 74.2 (507 : 512)	12.5 : 13.1

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.18	1.4	0.03	2.5	0.19	5.7	0.03	0.01	0.01	TOT 0.05

LOT: 678572A9 CAST: 601 DROP: 81 INGOT: 4

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	82.8 : 83.5 (571 : 576)	73.3 : 74.3 (505 : 512)	13.2 : 13.2

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.18	1.5	0.04	2.4	0.20	5.7	0.03	0.01	0.01	TOT 0.05

Plant Serial: 4330657

Kaiser Order Number: 1169391

Line Item: 1

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403152824

CstAr

CstOr 258322

Wgt.: 55 LB

Date 05/14/2014

John L. Zumbach

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

Chemistry:		SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 232.223 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1251 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n719C7/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

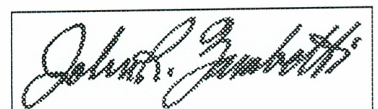
JAMES HEMENWAY, LABORATORIES SUPERVISOR



Plant Serial: 4330657
Kaiser Order Number: 1169391
Line Item: 1

Page 2 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403152824
CstAr CstOr 258322
Wgt.: 55 LB Date 05/14/2014





CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

(B)

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

46544

48086

COPPER&BR 804202 4075 INCLUSION SERIAL#: 20140408804202 PAGE 1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400213322				Constellium ORDER NO. 110-513751		CERTIFICATION	
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.78000	WIDTH 48.500	LENGTH 144.500	<p>"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."</p> <p>Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA</p> <p><i>Steve Good</i> Steve Good - Laboratory Manager</p>	
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL							
CUSTOMER SPECIFICATION AMS-QQ-A-250/12							
PART NUMBER ALFLR00996		B/L NUMBER 804200		DATE SHIPPED 04/09/14			
WEIGHT SHIPPED 7,755		NO. OF PIECES 6		GOVT. CONTRACT NO.			

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.									
161771	LT	2	80.5	81.0	71.0	71.1	12.0	13.0											
All material contained in lot 161771 was cast and manufactured in the USA.																			
161781	LT	2	80.8	80.9	71.0	71.1	12.5	13.0											
All material contained in lot 161781 was cast and manufactured in the USA.																			
ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS																			
ASTM B209-10, AMS 4045K																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
		ALUMINUM REMAINDER																	

P-860-155D Revised: 02.2014

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403152823

CstAr

CstOr 258322

Wgt.: 60 LB

Date 05/14/2014

John L. Zambetti



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

46544

48086

COPPER&BR 804202 4075 INCLUSION SERIAL#: 20140408804202 PAGE 2 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400213322		Constellium ORDER NO. 110-513751			
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.78000	WIDTH 48.500	LENGTH 144.500
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION AMS-QQ-A-250/12					
PART NUMBER ALFLR00996		B/L NUMBER 804200		DATE SHIPPED 04/09/14	
WEIGHT SHIPPED 7,755		NO. OF PIECES 6		GOVT. CONTRACT NO.	

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
859 Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Steve Good
Steve Good - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
ACTUAL CHEMICAL COMPOSITION																			
161771	C	SI= 0.09 CR= 0.19 OTHERS-EACH: .05 MAX.	FE= 0.13 ZN= 5.47	CU= 1.47 TI= 0.02	MN= 0.05 ZR= 0.01	MG= 2.57	OTHERS TOTAL: .15 MAX. AL REMAINDER												
161781	C	SI= 0.09 CR= 0.19 OTHERS-EACH: .05 MAX.	FE= 0.13 ZN= 5.47	CU= 1.47 TI= 0.02	MN= 0.05 ZR= 0.01	MG= 2.57	OTHERS TOTAL: .15 MAX. AL REMAINDER												
14/05/21																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
	SEE ACTUAL CHEMICAL COMPOSITION																		
ALUMINUM REMAINDER																			

P-860-155D Revised: 02.2014

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403152823

CstAr

CstOr 258322

Wgt.: 60 LB

Date 05/14/2014

John L. Zambetti



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

46544

48086

COPPER&BR 804202 4075 INCLUSION SERIAL#: 20140408804202 PAGE 3 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400213322				Constellium ORDER NO. 110-513751	
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.78000	WIDTH 48.500	LENGTH 144.500
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION AMS-QQ-A-250/12					
PART NUMBER ALFLR00996			B/L NUMBER 804200		DATE SHIPPED 04/09/14
WEIGHT SHIPPED 7,755		NO. OF PIECES 6		GOVT. CONTRACT NO.	

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
859 Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Steve Good
Steve Good - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.									
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.																			
CHEMISTRY BY OES: ARKSPARK																			
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.																			
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.																			
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557.																			
Mark Paperwork: ALFLR00996																			
DUNS Number: 090570149; CAGE Code: 1YWL9																			
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.																			
"END OF CERTIFICATION"																			
CHEM COM P	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
		ALUMINUM REMAINDER																	

P-860-155D Revised: 02.2014

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403152823

CstAr

CstOr 258322

Wgt.: 60 LB

Date 05/14/2014

John L. Zambetti

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 304L
.375" DIA X 144.0000"
PART NO.

PO/Rel 24147

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-877649-001

15May14

Signed by: _____

Pg 1/1

VIRAJ PROFILES LIMITED

VIRAJ®

Regi & Mkt off: G-33 & 34, MIDC, Industrial Area, Tarapur, Thane (Dist), Maharashtra, INDIA - 401506, E-Mail: sales@viraj.com
Works: SURVEY No- 114, 119 & 120, VILL. Mahagaon, Tal: Palgar, Dist: Thane-401501, MAHARASTRA, INDIA, vietqc@viraj.com

TEST CERTIFICATE

CUSTOMER	ORDER NO	PACKING LIST NO	INSPECTION NO	DATE
FIDELITY PAC METALS LTD. 1303 North Service Rd East, Unit 1, Oakville ON L6L 1A7 CANADA.	PO2606	51/957646/10	100002979016	22.08.2013
			GRADE 304/304L	HEAT No 30187

BUNDLE NO :
1100052965, 1100052966, 1100052971, 1100052972, 1100052973, 1100052974.

DESCRIPTION

STAINLESS STEEL BRIGHT BARS

COLD DRAWN POLISHED - 2H

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
3/8"	ROUND	ASTM A484	12' - 14'	1564	7,142.000 LB

CHEMICAL ANALYSIS

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0200	1.540	0.350	0.0200	0.0370	18.200	8.030	0.580	0.290	0.170	0.08500

TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
95.0	107.0	41.0	70.0	219.0	7.0


SPECIFICATION:

MATERIAL CONFIRMS TO DIN EN 10088-3:2005 WNR 1.4301/1.4307 EN 10222-5 AND EN 10272 COND-A & ASTM A182/A-182M-11, A276-10 COND A, A479/A479M-11 COND A, A193/A193M-11a B8 CL-1, A320/A320M-11a B8 CL-1, A484 11, A388/A388M-05, ASME SA182-04, SA479-04, SA193-04 B8 CL-1, SA320-04 B8 CL-1, ASTM A314-2002. IOC SATISFACTORY AS PER ASTM A 262-10 PRACTICE E, AMS 5639H /AMS5647H (EXCEPT MARKING), QQ-S-763F, NACE MR0103, NACE-MR0175-2003. SAE-AMS-S-7720A, MIL-S-862-B, AISI 304/304L & UNS#S30400/S30403. CERTIFICATION AS PER EN 10204-3.1.

REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION. FREE FROM WELD OR WELD REPAIRS. MICRO: FREE FROM CONTINUOUS CARBIDE NETWORK ON GRAIN BOUNDARIES. MACRO: GOOD. MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE: AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION. COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.


WORKS INSPECTOR
K R K MURTHY

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS

.50" DIA X 144.0000"

PART NO.

PO/Ref 24147

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-877649-002

15May14

Signed by:

Pg 1/1

VIRAJ PROFILES LIMITED

VIRAJ®

Regd & Mkt off: G-33 & 34, MIDC, Industrial Area, Tarapur, Thane (Dist), Maharashtra, INDIA - 401506, E-Mail: sales@viraj.com

Works: SURVEY No- 114, 119 & 120, VILL. Mahagaon, Tal: Palgar, Dist: Thane-401501, MAHARASTRA, INDIA, vtelqc@viraj.com

TEST CERTIFICATE

CUSTOMER

FIDELITY PAC METALS LTD.
1303 North Service Rd East, Unit 1, Oakville ON
L6H 1A7
CANADA.

ORDER NO

PO2786

PACKING LIST NO

51/963824/5

INSPECTION NO

100003377539

DATE

26.12.2013

GRADE

T-303

HEAT No

31452

BUNDLE NO :

1100100886, 1100100885,

DESCRIPTION

STAINLESS STEEL BRIGHT BARS

14/05/21

COLD DRAWN POLISHED - 2H

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
1/2"	ROUND	ASTM A484	12' - 14'	228	1,852.000 LB

CHEMICAL ANALYSIS

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0560	1.970	0.530	0.3020	0.0320	17.300	8.050	0.430	0.350	0.140	0.03500

TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
94.0	112.0	38.0	60.0	229.0	7.0

SPECIFICATION:

MATERIAL CONFIRMS TO DIN 10088-3:2005 COND-A & ASTM A 582/A582M-11 COND A, ASTM A 388-05, ASTM A 484-10, AMS 5640R TYPE I, EXCEPT MARKING, QQS-764BA2 COND A, EXCEPT MARKING, UNS-S-30300, ASTM A314-2008, ASTM A320/A320M-11a B8F CLASS 1, ASME SA 320 B8F CL1 MIL-S-882 B GRADE AISI 303 & WNR 1.4305, CERTIFIED AS PER EN 10204- 3.1

REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION. FREE FROM WELD OR WELD REPAIRS. MICRO: FREE FROM CONTINUOUS CARBIDE NETWORK ON GRAIN BOUNDARIES. MACRO: GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE: AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION. COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.



WORKS INSPECTOR
K R K MURTHY

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

SEAMLESS STEEL ROUND BAR 303 STAINLESS
750" DIA X 144,000"
PART NO.

PO/Rel 24147

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-877649-003

15May14
Pg 1/1



6870 HIGHWAY 42 EAST

METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

Certificate: 921787 1

Mail To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 2/24/2014 Page: 1

Steel: 303

Finish: CD

Your Order: PEC254741

NAS Order: PN 0035850 02

Corrosion:

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/12 EN 10204 3.1, ASTM A484/11
AMS 5640B TYPE 1, QQS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DEAR 253.225-7008 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AOD+CC, NO WELD REPAIR, MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product ID	SKD #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BG0839 4		.7500		1.142	144.00	5	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
L1M1	US	.0337	.1160	17.3705	.3550	1.8245	.2930	.0505	8.3420	.0320
	S %	SI %								
	.3265	.4380								

MECHANICAL PROPERTIES

Product ID	1 0 4	HB	.2YS KSI	UTS KSI	RA %	ELNG % 4D
BG0839 4	RL	193.00	73.74	104.14	32.14	16.93

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

PRIC HESS

2/24/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24191

Purchase Order Date 5/13/2014

PO Print Date 5/13/2014

Page Number 1 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
5/14/05/13

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

M129237

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304R0.375	304 ROUND BAR 0.375	5/19/2014 Yes 5/19/2014		60.00 f	\$0.86	\$51.75
	MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE						
Line Total:							\$51.75
2	M303R0.500	303 Round Bar 0.500"	5/19/2014 Yes 5/19/2014		36.00 f	\$1.47	\$53.04
	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE						
Line Total:							\$53.04

PO Instructions: PEC ST-680061
PEC ST-681315

Note:

5/13/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24191

Purchase Order Date 5/13/2014

PO Print Date 5/13/2014

Page Number 2 of 4


Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

3	M303R0.750	303 Round Bar 0.750	5/19/2014 Yes 5/19/2014	96.00 f		\$3.31	\$317.68
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

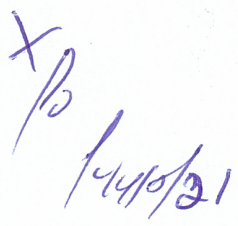
Line Total: \$317.68

4	M303B1.000X2.000	303 BAR 1" X 2"	5/19/2014 Yes 5/19/2014	12.00 f		\$32.17	\$386.00
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MATERIAL: AISI 303 SS BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$386.00

5	M303B1.000X03.000	303 BAR 1" X 3'	5/19/2014 No 5/19/2014	12.00 f		\$46.83	\$562.00
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MATERIAL: AISI 303 SS BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$562.00

PO Instructions: PEC ST-680061
PEC ST-681315

Note:

5/13/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24191**

Purchase Order Date 5/13/2014

PO Print Date 5/13/2014

Page Number 3 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

6	M7075T6B0.750X2.500	7075-T6 BAR 0.750" X 2.500"	5/19/2014	FN	24.00		\$13.75	\$330.00
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Yes

f

5/19/2014

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12

Line Total: \$330.00

7	M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	5/19/2014		12.00		\$27.08	\$325.00
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Yes

f

5/19/2014

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12

Line Total: \$325.00

8	M6061T6S.032	6061-T6 Sheet 0.032"	5/21/2014		192.00		\$1.54	\$295.00
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Yes

sf

5/21/2014

MATERIAL: 6061-T6/T62 ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209

PO Instructions: PEC ST-680061
PEC ST-681315

Note:

5/13/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24191**

Purchase Order Date 5/13/2014

PO Print Date 5/13/2014

Page Number 4 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

Line Total: \$295.00

9	71401-45	PROCUREMENT QUALITY CLAUSES	5/19/2014	1.00	\$0.00	\$0.00
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Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality document

No

5/19/2014

Line Total: \$0.00

PO Total: \$2,320.47

PO Instructions: PEC ST-680061
PEC ST-681315

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1 **Change Date:** 5/13/2014